



APRINTA PRO

PrintaMent PET-G CF20



We recommend to use a harden nozzle with a minimum of 0,5mm.

	Printing Temperature	Bed Temperature	Printing Speed	Fan Speed 2nd Layer	Flow Rate	Retraction
BCN3D Sigma	245°-260°C	65°-70°C*	Up to 45 mm/s	50%	100%	4,4mm
Ultimaker 2	245°-260°C	65°-70°C*	Up to 45 mm/s	50%	100%	4,4mm
Ultimaker 2+	245°-260°C	65°-70°C*	Up to 45 mm/s	50%	100%	4,4mm
Ultimaker 3	245°-260°C	65°-70°C*	Up to 45 mm/s	50%	100%	4,4mm
BQ Wittbox 1	n.A.	n.A.	n.A.	n.A.	n.A.	n.A.
BQ Wittbox 2	n.A.	n.A.	n.A.	n.A.	n.A.	n.A.
BQ Hephestos	n.A.	n.A.	n.A.	n.A.	n.A.	n.A.
Prusa i3	220°-240°C	65°-70°C*	Up to 40 mm/s	50%	100%	1,6mm
Prusa i3 MK2	220°-240°C	65°-70°C*	Up to 45 mm/s	50%	100%	1,6mm

*coated with PrintaFix